

! Glue Instructions Guide Fins !

These instructions are intended to assist in gluing the guide fins to the discharge flap, in the form of text and images. Good luck!

- First, the discharge flap of the cylinder mower must be removed. The ejection flap is only screwed or fastened with 2 small Phillips screws on the side of the ejection flap, outside the housing.
- Once the screws are loosened, you can unthread and remove the ejection flap from the 2 additional internal "retaining lugs".
- Now the ejection flap (inside) is roughly pre-cleaned! It is best to use a cold cleaner or soap in combination with warm water and a cloth.
- Afterwards, it is recommended to clean the surfaces, corners and edges neatly again with warm soapy water and a brush.

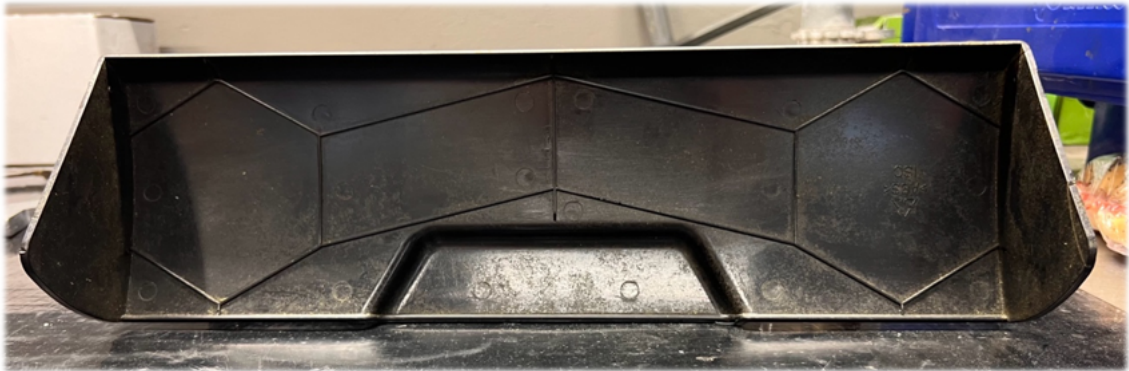


Figure 1: Discharge flap after rough pre-cleaning

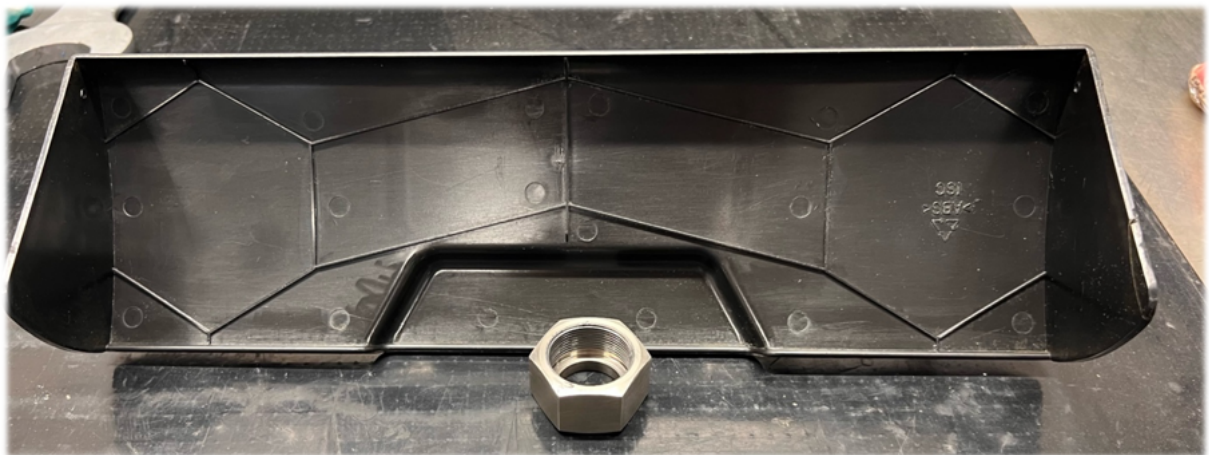


Figure 2: Ejection flap after cleaning with brush and soapy water

- After thorough cleaning, the discharge flap can or should be dried. Now the adhesive surfaces can be prepared or they should be slightly roughened. It is best to use fine P240 grit sandpaper or Scotch-Brite.
- It is sufficient on the X-marked surfaces, lengthwise, and on the adhesive surfaces of the fins.
- Also slightly roughen the adhesive surfaces of the fins and clean or degrease well.



- After roughening the plastic, the surfaces are easy to clean and additionally degreased before the gluing process begins!
- Now the fins, correctly, can be placed on the ejection flap. One of the three Finns is mirrored. See picture below!



- You can see the adhesive position of the correct fin in each case on the X-marked image or in the image below.
- In the picture below you can see the application of the glue to the fin(s). This can also be a little more glue than can be seen in the picture.



- After applying the glue, you can glue on the correct fin and press it down well for about 3-5 minutes. After the 3-5 minutes, the glue should at least have become tangible. See processing time or text also on the back of the packaging unit or in the enclosed note according to the manufacturer's information adhesive.
- After successfully gluing the 3 fins to the ejection flap, it should look like the photo below.



- According to the manufacturer's glue, the final strength is reached after 24 hours! Please leave the discharge flap alone for so long and only then install or mount it again on your cylinder mower.

Now you have finished gluing and, after reaching the final strength adhesives, you can reassemble your ejection flap.

Manufacturer's Specifications for -> UHU HART KUNSTSTOFF

- UHU HART KUNSTSTOFF is a crystal-clear special adhesive for bonding all common hard plastics such as ABS, acrylic glass, plexiglass and rigid PVC, also in combination with wood, paper, metal, glass and ceramics
- Temperature resistant from -30°C to +90°C
- Resistant to water, oil and diluted acids and alkalis

UHU HART KUNSTSTOFF is a crystal-clear special adhesive for bonding all common hard plastics such as ABS, acrylic glass, plexiglass, and rigid PVC, also in combination with wood, paper, metal, glass and ceramics. Water resistant.

Materials

Bonds PS, ABS, SAN, SB, ASA, PVC, PMMA, CN, CAB, PC, also in combination with phenolic resins (Bakelite®), melamine resins (Formica®) and GRP polyester. Unsuitable for polystyrene®, PE, PP, PA, POM, PTFE, silicone.

Processing

Clean adhesive surfaces well (dry, dust- and grease-free). Apply thinly on both sides on one side, in the case of porous or rough surfaces. Immediately join the parts to be glued together and fix them. For hard, closed surfaces, allow to dry for 3 - 4 minutes, brush another surface, join together - fix briefly. For thin-walled plastic surfaces, apply only very thinly!