

# Cartridge Stand Assembly Instructions

## - Fortis 14-25

Please follow the steps below to assemble the cartridge stand.

### Step 1

Place the two **item 7** frames back-to-back on a flat surface, with both frames facing in the same direction.

Join them together using **items 9, 8 and 16**.

**Important:** only tighten the bolts lightly at this stage.

### Step 2

Install **item 13** onto **items 11 and 15** using **items 14, 12 and 5**.

### Step 3

Attach the **item 11** assembly to the front and rear sides of the frame assembled in Step 1, using **items 10 and 16**.

**Important:** only tighten the bolts lightly at this stage.

### Step 4

Attach the **item 15** assembly to the left and right sides of the frame assembled in Step 1, using **items 9 and 16**.

**Important:** only tighten the bolts lightly at this stage.

### Step 5

Stand the assembled frame upright on the floor.

Adjust **items 11 and 15** until the stand is stable and level.

Once the stand is properly positioned, fully tighten all lock nuts.

### Step 6

Install **item 6** to both sides of **item 7** as shown in the drawing, using **items 3 and 5**.

**Note:** for the top two mounting positions, **item 4** must be installed at the same time.

### Step 7

Install **item 2** onto **item 4** as shown in the drawing, using **items 3 and 5**.

### Note

Please refer to the exploded view drawing for the correct position and orientation of all parts during assembly.

